

## CLAIMS:

1. A multi-layer structure for packaging formed by at least an inner layer, an outer layer and an intermediate layer, said intermediate layer having an islands-in-a-sea structure comprising a resin A constituting sea portions and a functional resin B constituting island portions, the sea portions occupying not more than 80% of the area of the intermediate layer in cross section, and the inner layer and the outer layer being resins having adhesiveness to said resin A.

2. A packaging container according to claim 1, wherein the island portions have an average domain diameter  $r$  of smaller than  $3.5 \mu\text{m}$  and a dispersion parameter  $Q$  of larger than  $0.68$ , the average domain diameter  $r$  being expressed by the following formula (1),

$$r = \frac{\sum_{i=1}^n r_i}{n} \quad \text{--- (1)}$$

and the dispersion parameter  $Q$  being expressed by the following formula (2),

$$Q = \frac{\sum_{i=1}^n Q_i \cdot \ln Q_i}{\ln(1/n)} \quad \text{--- (2)}$$

wherein  $r_i$  is a domain diameter,  $n$  is a number of domains, and when a short diameter of domain is  $a_i$  and a long diameter of domain is  $b_i$ , the domain diameter  $r_i$  is  $r_i = (a_i + b_i)/2$ , and

$$Q_i = \frac{\pi(r_i/2)^2}{\sum_{i=1}^n \pi(r_i/2)^2}$$

3. A multi-layer structure for packaging according to claim 1, wherein the resin A is a

polyester.

4. A multi-layer structure for packaging according to claim 1, wherein the functional resin B is a gas barrier resin.

5 5. A multi-layer structure for packaging according to claim 1, wherein the intermediate layer has oxygen-absorbing ability.

6. A multi-layer structure for packaging according to claim 5, wherein the functional resin B contains an oxidizing organic component and a catalyst.

10 7. A multi-layer structure for packaging according to claim 6, wherein the oxidizing organic component is not existing in the sea portions comprising the resin A.

15 8. A multi-layer structure for packaging according to claim 1, wherein the organic resin B has a melt viscosity relatively higher than that of the resin A.

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